

### Processed Glass Aggregate Survey Summary 2020

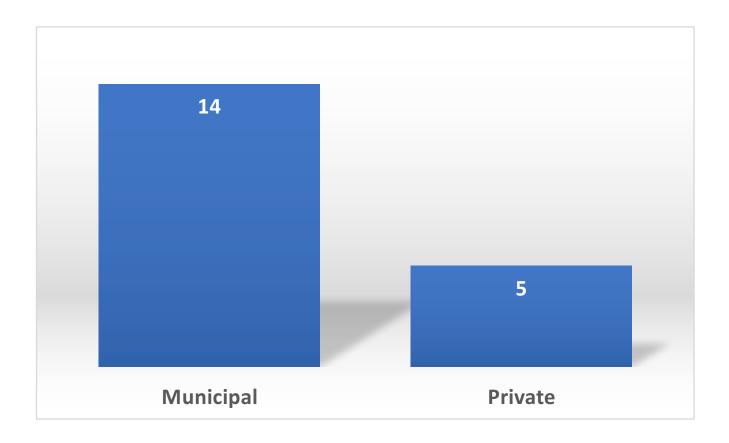


#### **Executive Summary**

In June of 2020, the Northeast Resource Recovery Association, a recycling nonprofit, launched a survey to collect examples of (PGA) processed glass aggregate use throughout Northeast. The Survey garnered a total of 18 participants from Connecticut, Massachusetts, New Hampshire, New Jersey and Vermont. Among the survey respondents, most indicated they used PGA for municipal projects with few having used it in private projects. There were no examples of PGA use in a state project. Bedding material for pipes, walls or foundations was common application of PGA the among most survey respondents. The year in which the PGA was used ranged from 1978 to the present and most respondents indicated they were very satisfied with the result after using the PGA.

Contact information for survey respondents can be found at the end of this report. For more information about this survey report, please contact Reagan Bissonnette, Executive Director of the Northeast Resource Recovery Association, at <a href="mailto:rbissonnette@nrrarecycles.org">rbissonnette@nrrarecycles.org</a> or (603) 736-4401 x116. For more information about the Northeast Resource Recovery Association's PGA program, visit <a href="mailto:www.nrrarecycles.org/glass-recycling">www.nrrarecycles.org/glass-recycling</a>.

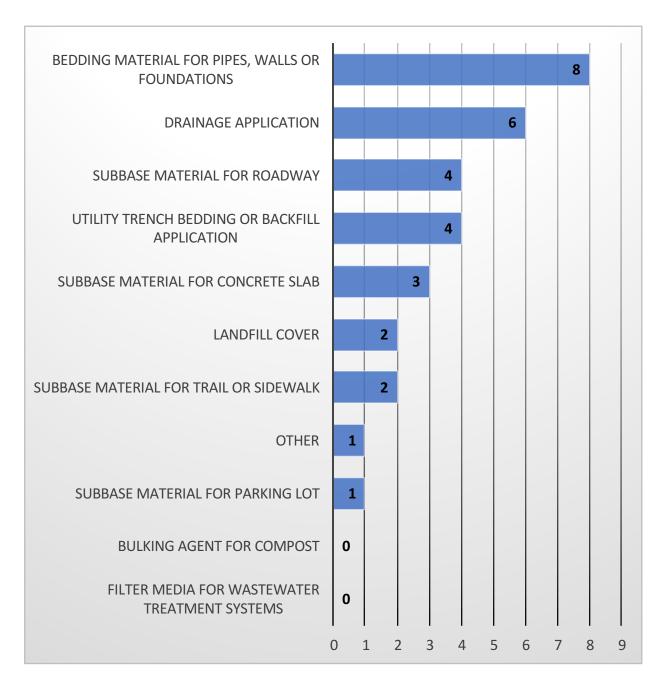
Q1. Was the processed glass aggregate used for a municipal project, a state project or for private use? (Respondents could choose more than one answer)



Fourteen respondents indicated that the processed glass aggregate was used for a municipal project, while six chose private project. There were no responses indicating the PGA was used for a state project.



### Q2. What was the application of the processed glass aggregate? (check all that apply)



Most survey respondents indicated that the PGA was used as bedding material for pipes, walls or foundations followed by drainage applications and subbase material for roadway and concrete slab. One "other" response noted that the PGA was used to create a PGA polymer sewer pipe.

# Q3. In which town/city and state was the processed glass aggregate used?

Town/city	State
Avenel	NJ
Brattleboro & Keene area	VT & NH
Croyden	NH
Enfield	СТ
Enfield	NH
Hanover	NH
Lebanon	NH
Lee	NH
Lenox	MA
Lisbon	NH
Littleton	NH
Loudon	NH
Meredith	NH
Moultonborough	NH
New London	NH
Newark	NJ
Springfield VT, Brattleboro VT, New London NH	VT & NH

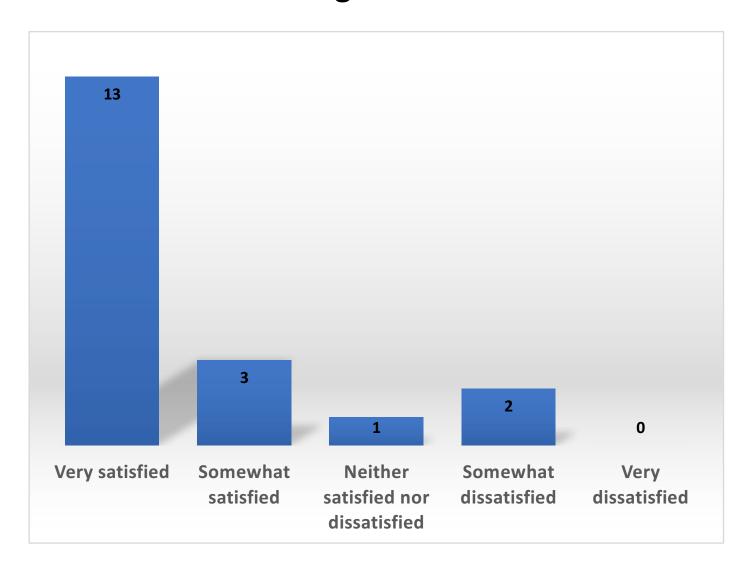


# Q4. In what year was the processed glass aggregate used?

Year material was used (individual responses)			
1978			
1992, 1998, 2017, 2018			
1997 - 2018			
1999 - 2018			
2000 - 2016			
2002 - 2011			
2003			
2005			
2005 - 2020			
2009 - 2015			
2018			
2019			
2019			
2020			
Ongoing			



## Q5. How satisfied were you with the result after using this material?



Most respondents indicated they were very satisfied with the result after using PGA, noting that the physical properties of the material made it easily compactible. Those who chose somewhat satisfied and somewhat dissatisfied commented that the glass was not crushed properly and therefore posed a safety risk to workers and property owners. Odor of the PGA was also noted as an issue.



#### Q6. Survey Comments

It was a great use for the recycled materials, and bedding drainage pipes worked well with no issues.

The crushed glass was a replacement for crushed stone on the bedding of culvert pipes we installed.

The town used the glass to cut the cost of gravel by mixing at 50% glass and was used to bed culverts and was added to the road while it was being ground. The glass saved us money and had a great compaction factor being mixed with the crushed gravel.

This was a project with Brookhaven National Labs and Teletype National. It was a PGA polymer pipe, that was placed in an industrial area of Newark.

The PGA was used under a sidewalk and has held up very well with no frost movement.

Good material to use, is not frost susceptible, and can be compacted easily.

The Parsons Marsh Trail is a fully accessible trail managed by the Berkshire Natural Resources Council. The PGA was used as a subbase for the trailhead info kiosk, as a subbase for a park bench, and as a subbase for a fully accessible picnic table platform.

PGA is a terrific material and should be used in place of virgin materials.

The PGA seems to hold up very well with frost conditions.

Creating a uniform product is critical. Odors of the glass can be a problem.

The ground glass that was used on the project had a significant number of large pieces that posed a safety issue to the workers.

Great product to work with, works great.

When there were site failures, the glass aggregate caused property damage and created safety concerns to private property owners.

It is great for some uses but not for others. For example, under concrete slabs is great but around high pressure main water lines it is bad if not used properly.

#### **Contact Information**

The following survey respondents consented to including their contact information in this report. Please feel free to contact these individuals to learn more about their experience using PGA.

Name/Company	Address	Phone	Email
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Bob Spencer, Windham Solid Waste Management District	327 Old Ferry Rd. Brattleboro, VT 05301	NA	director@windhamsolidwaste.org
Chris Roberts, Town of Croyden	Croyden, NH 03773	(603) 863-4849	croydonhighway@gmail.com
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